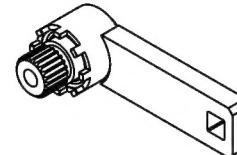
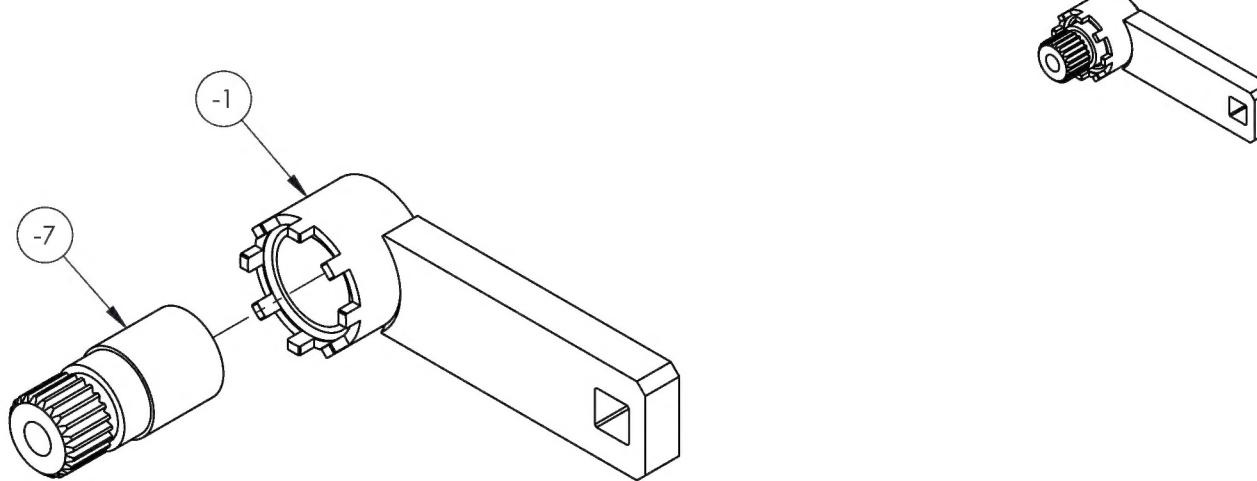


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	1/14/2016	RJC	JAG



NOTE:
REFERENCE AGUSTA T/N 3G6305G10233.
PART OF KIT RBW6305G05833-3G.

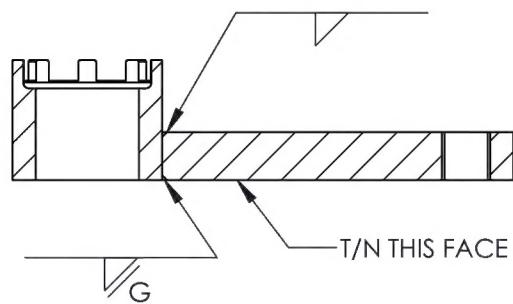
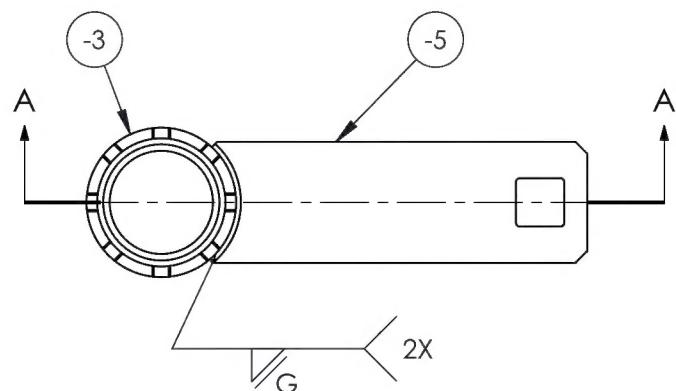


TITLE		T/R DRIVE QUILL RING NUT REM/INST	
DWG NO.		RBW6305G10233-3G	
REV		1	
MAT'L		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT		.XXX ± .005 FRACTIONS ± 1/8	
TREAT		.XX ± .01 ANGLES ± 5°	
FINISH		X ± .1 SURFACES = 125	
SPEC		✓	
DRAWN BY:		CLOUGH	
CHECKED:		MACKOVJAK	
OPPS APPR:		ANDERSON	
QA APPR:		LINDSAY USED ON MODEL	
APPROVED:		GILBERT AW139	
SCALE		1:4	DATE 1/12/2016
ASSY		SHEET 1 OF 5	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WRENCH			2
	1		-3		SOCKET	4140/4142 Q & T		3
	1		-5		HANDLE	4140/4142 Q & T		4
			-7	1	SOCKET	4140/4142 Q & T		5
	ASSY -1							

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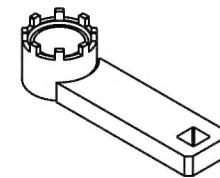
REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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SECTION A-A

(-1)

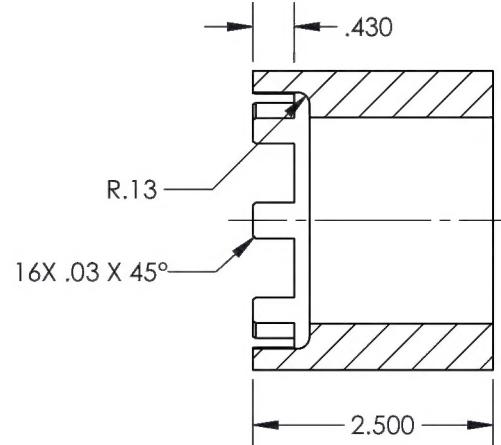
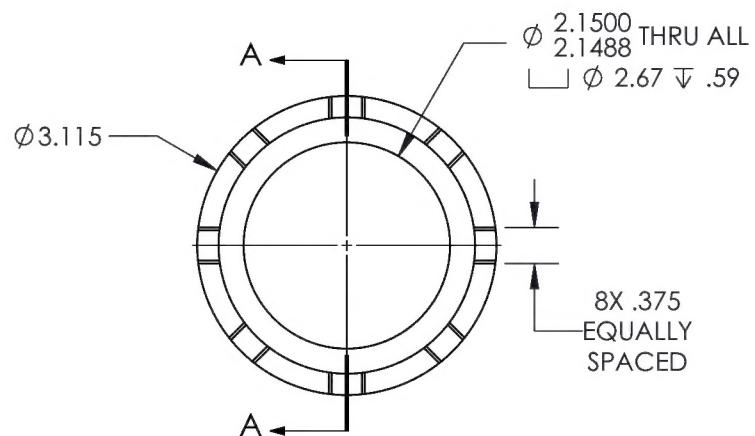
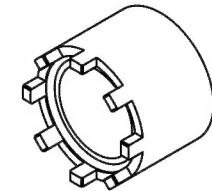
WRENCH



	
TITLE	T/R DRIVE QUILL RING NUT REM/INST
DWG NO.	RBW6305G10233-3G-1
REV	1
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH	.XX ± .01 ANGLES ± 5°
SPEC	X ± .1 SURFACES = 125 ✓
ASTM B633 TYPE I SC 2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: MACKOVJAK	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	AW139
APPROVED: GILBERT	
SCALE 1:4	DATE 11/23/2015
	SHEET 2 OF 5

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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SECTION A-A

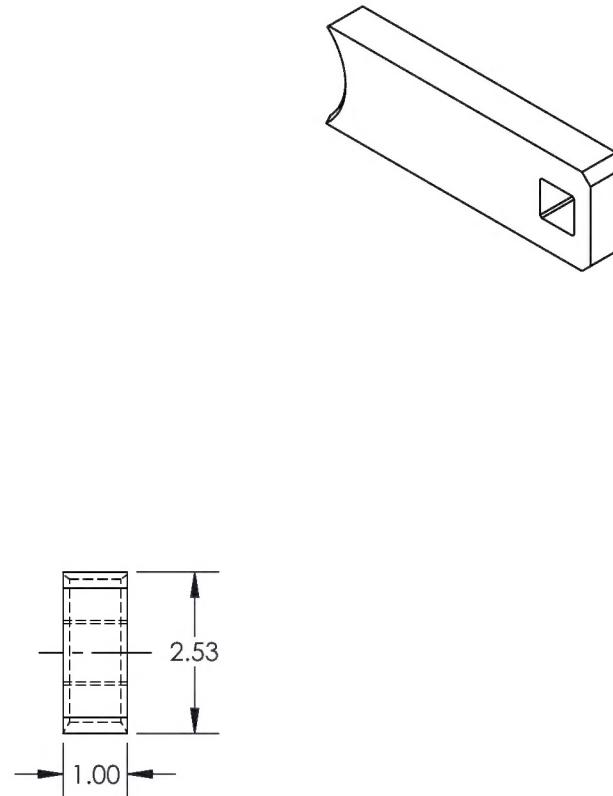
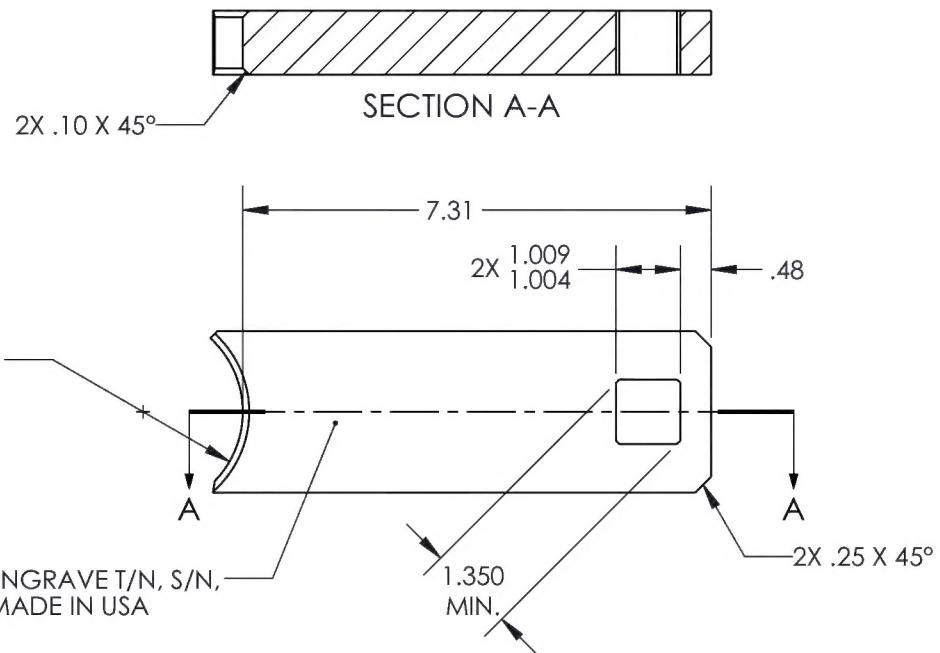
(-3)

SOCKET

TITLE	T/R DRIVE QUILL RING NUT REM/INST
DWG NO.	RBW6305G10233-3G-3
REV	1
MAT'L	4140/4142 Q & T
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -1	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
DRAWN BY:	CLOUGH
CHECKED:	MACKOVJAK
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	GILBERT
USED ON MODEL	AW139
SCALE	1:2
DATE	11/23/2015
SHEET 3 OF 5	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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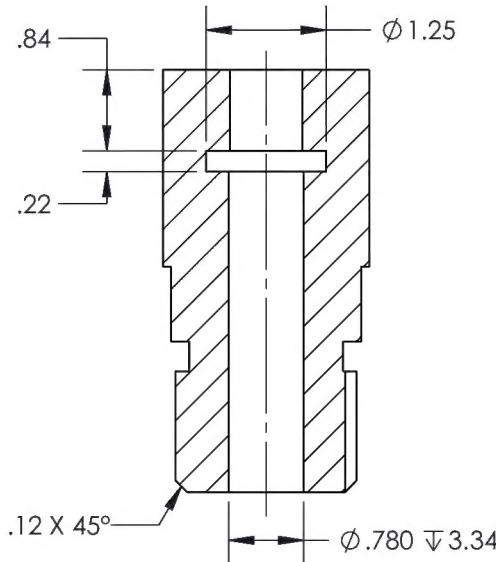
(5)

HANDLE

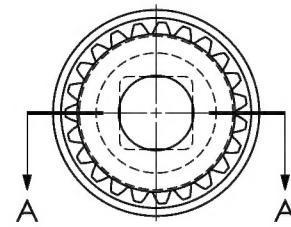
TITLE	
T/R DRIVE QUILL RING NUT REM/INST	
DWG NO. RBW6305G10233-5	
REV 1	
MATERIAL 4140/4142 Q & T	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.000 ± .005 FRACTIONS ± 1/8	
.00 ± .01 ANGLES ± 5°	
.000 ± .000 SURFACES = 125	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: MACKOVJAK	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
USED ON MODEL AW139	
SCALE 1:3	DATE 11/23/2015
SHEET 4 OF 5	

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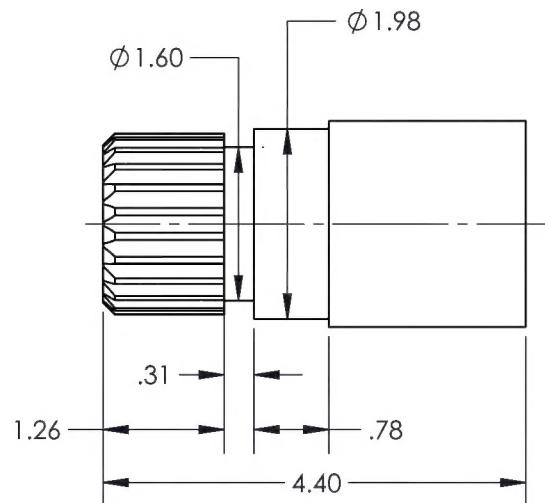
REV		ECR		DESCRIPTION			DATE	INITIAL	APPROVED
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SECTION A-A

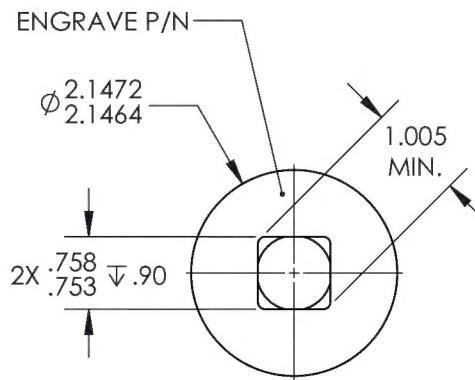
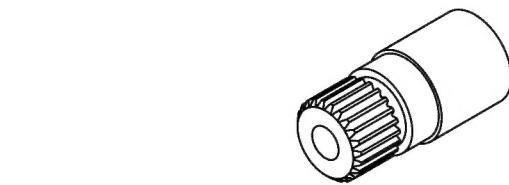


SPLINE DATA	
STANDARD	DIN 5480
NUMBER OF TEETH	23
MODULAR	2
PRESSURE ANGLE	30°
ROOT	FLAT, SIDE FIT
TOLERANCE CLASS	CLASS 5 -ANSI (SLIP FIT)
DIM. OVER PINS	Ø2.0359 - 2.0379 in.
PIN SIZE	Ø.152 in.



(-7)

SOCKET



	
TITLE	
T/R DRIVE QUILL RING NUT REM/INST	DWG NO. RBW6305G10233-3G-7 REV 1
MAT'L 4140/4142 Q & T	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT	.XXX ± .005 FRACTIONS ± 1/8
TREAT	.XX ± .01 ANGLES ± 5°
FINISH	X ± .1 SURFACES = 125
SPEC ASTM B633 TYPE I SC 2	✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	AW139
SCALE 1:2	DATE 1/12/2016
	SHEET 5 OF 5